



Refinery Process Modeling: Sample Problem 3 [Desulfurizer/Reformer]

Gerald L. Kaes

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The author uses the principles in his book, *Refinery Process Modeling*, to present a stepwise, simulator-independent model building procedure. This problem provides techniques for modeling a naphtha desulfurizer/reformer combination.

The desulfurizer prepares the reformer charge, while the reformer provides net hydrogen to the desulfurizer for the feed treating operation.

A modified black box reactor is used to model the desulfurizer, and a black box reactor is used to represent the reforming reactions.

Recycle control and convergence schemes for the model are also presented.

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